CHECKLIST CLAMPING TECHNOLOGY



Customer data									
Costumer number	stumer number			Phone number					
Company				E-n	nail				
Contact									
Project data									
Processed by				Date					
Amount				Desired date					
Pot. amount p. a.									
Description of the application									
Attached representation	Drawing		3D model						
General									
Product type Pallet changer Zero-point clamping system									
Actuation		Manual			Pneumatic				
Application		Machining			Handling Pressing				
Аррисация		Rotating			Welding		Other		
	riotating	notating			VVCiding		Other		
Technical data*									
Available system pressure [bar]									
Weight force [N]									
Retraction force necessary [N]									
Process force (F _P) [N]		<u>, </u>	F_{p}		—		 	a	
Holding force necessary [N]		а						F _P	
Max. speed [1/min]						¬			
Lever arm between process force and clamping system (a) [mm]		Т			İ				
Number of planned clamping systems per clamping device									
Environment							<u> </u>		
Operating temperature [°C]									
Additional functions									
Blowing out/cleaning						Flaction			
Positioning check/piston position sensor		Pne	Pneumatic			Electric	Electric		
Additional functions									

^{*}See figure