# **TOOL CHANGERS SERIES FWR**

#### PRODUCT ADVANTAGES



#### Automated tool change without external activation

In interaction with the storage station, the changer is actuated mechanically during retraction. As a result, no additional power supply is required for the change operation.

#### Manual tool change

The sizes FWR40 and FWR50 can be opened with just one hand. If this is not desired, you can lock the actuation manually.

## Optional media transmission

Adapt the tool changer to your application. With the energy elements of the WER1000 and WER2000 series, you can transmit a variety of media with standard connections!

#### THE BEST PRODUCT FOR YOUR APPLICATION



#### Our products welcome the challenge!

Extreme conditions, all over the world—our tried and tested components and systems give you endless possibilities. Find the best product for your specific use: www.zimmer-group.com

#### **BENEFITS IN DETAIL**



- 1 Fix part
  - For robot side assembly
- 2 Connecting flange
  - partial mounting circle in accordance with EN ISO 9409-1
- (3) Loose part presence sensing
  - Via inductive proximity switch
- 4 Mounting for energy element
  - Direct connection, without adapter plates
- 5 Loose part
  - For tool side assembly
- (6) Locking
  - Manual actuation
  - Automatic actuation via a storage station
- (7) Lock for manual actuation (optional)
  - Secure against inadvertent loosening
- 8 Integrated air feed-through
  - Air / vaccum transfer
  - Hoseless control possible

#### **► TECHNICAL DATA**

	Connecting flange according EN ISO 9409-1	Handling weight max.*	Tool weight max.**	Pneumatic energy transfer
Installation size		[kg]	[kg]	[Quantity]
FWR40	TK 40	13	5	4
FWR50	TK 50	16	7	4
FWR63	TK 63	20	10	4
FWR80	TK 80	29	12	4

<sup>\*</sup>The **handling weight** is the maximum weight that may be on the tool changer.

#### ► FURTHER INFORMATION IS AVAILABLE ONLINE



All information just a click away at: <a href="www.zimmer-group.com">www.zimmer-group.com</a>. Find data, illustrations, 3D models and operating instructions for your installation size using the order number for your desired product. Quick, clear and always up-to-date.

Handling weight = end effector + workpiece

<sup>\*\*</sup>The **tool weight** is the maximum weight of the end effector that may be in the storage station (without workpiece).

Tool weight = end effector + loose part

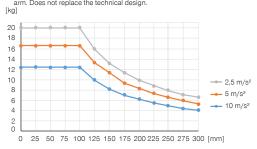
# **TOOL CHANGERS INSTALLATION SIZE FWR63**

#### PRODUCT SPECIFICATIONS



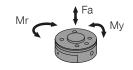
#### Variable installation position

Shows the maximum handling weight depending on acceleration and lever arm. Does not replace the technical design. [kg]



#### Forces and moments

Shows static forces and moments which may impact on the tool changer.



Mr [Nm]	100
My [Nm]	100
Fa [N]	1900

#### INCLUDED IN DELIVERY



2 [piece] Mounting screw C737903102



2 [piece] O-Ring COR0050100



4 [piece] Mounting screw C0912025186



2 [piece] O-Ring COR0100100

#### RECOMMENDED ACCESSORIES



## **ENERGY SUPPLY**



GVM5 Straight Fittings - Quick Connect Style



## **CONNECTIONS / OTHER**



Energy elements and accessories for tool changers



WV1-8X8

Angled Fittings - Quick Connect Style



AFWR1-63-A Storage station



#### **SENSORS**



#### NJR04-E2SK

Inductive Proximity Switch Cable 0,3 m - Connec-

#### RECOMMENDED ACCESSORY STORAGE STATION



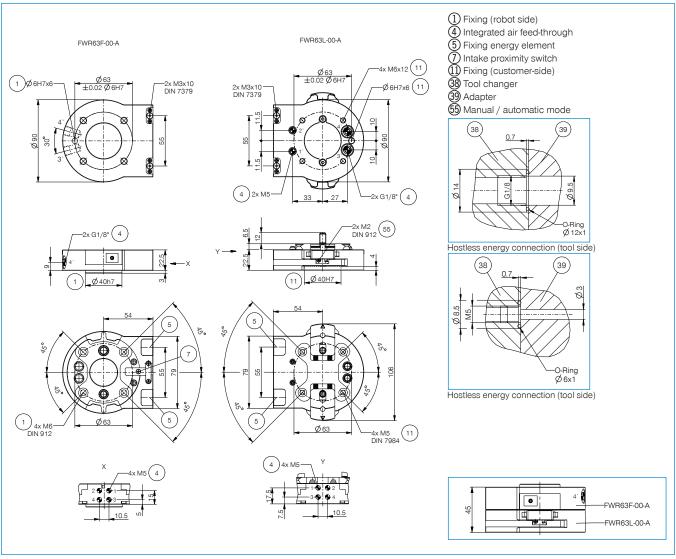
NJ5-E2SK-01

Inductive Proximity Switch Cable 0,3 m - Connector M8

	► Technical data	
Order no.	FWR63F-00-A	FWR63L-00-A
Connecting flange according EN ISO 9409-1		
Handling weight max. [kg]	20	20
Tool weight max. [kg]	10	10
Pneumatic energy transfer [Quantity]	4	4
Flow per connector M5 [I/min]	170	170
Flow per connector G1/8" [I/min]	650	650
Electrical energy transfer	optional	optional
Locking stroke [mm]	1	
Repetition accuracy in Z [mm]	0.02	
Repetition accuracy in X, Y [mm]	0.03	
Joining force [N]	0	0
Release force [N]	0	0
Offset at coupling max. in X,Y [mm]	2.2	2.2
Offset at coupling max. in X,Y [°]	1.5	1.5
Tightening force [N]*	100	
Tightening torque [Nm]*	5	
Operating pressure for energy transmission [bar]	-0.6 6	-0.6 6
Operating temperature [°C]	5 +80	5 +80
Moment of inertia [kgcm²]	5.98	7.25
Protection to IEC 60529	IP44**	IP44**
Weight [kg]	0.42	0.57

<sup>\*</sup>Note the mating force of the energy elements!

<sup>\* \*</sup> only in coupled state



# **ENERGY ELEMENTS FOR TOOL CHANGER** SIZES FWR63 / FWR80

#### **CONNECTION DIAGRAM**

