

# 2-JAW PARALLEL GRIPPERS

## SERIES GPP5000AL

### ▶ PRODUCT ADVANTAGES



#### “The Alternative”

##### ▶ Aluminum Linear Guide – The alternative

Reduced to those aspects which are the most important, the steel / aluminum guide variant offers significantly better performance when compared to a similar gripper with a T-groove travel guide, and is on par with the best principles of toothed guidance systems.

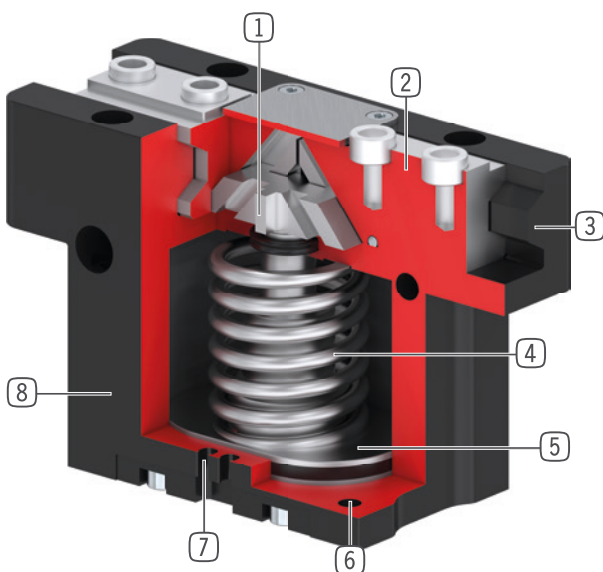
##### ▶ Only here – larger stroke, reduced costs

If the stroke is not large enough, you do not have to change to the next size! The L variants offer the same stroke – without additional weight or increased space requirements. This saves you costs and keeps you flexible.

##### ▶ The value promise – Consistent and without fine print

Rely on the Zimmer Group and benefit from an exclusive 24-month warranty for your GPP and GPD5000 grippers – without restrictions, even for parts that come into contact with the workpiece and wear parts. Maximum reliability, maximum productivity – 24/7!

### ▶ BENEFITS IN DETAIL



#### ① Wedge hook mechanism

- high forces and moments capacity
- Synchronized gripper jaw movement

#### ② Gripper jaw

- Gripper fingers mounted using removable centering sleeves
- Lubricated for life via incorporated lubrication slots

#### ③ Aluminum Linear Guide

- Robust prismatic guide
- Enables attachment of long gripper fingers

#### ④ Integrated gripping force safety device

- Spring built into cylinder chamber as an energy store

#### ⑤ Drive

- Double-acting pneumatic rotor cylinder

#### ⑥ Mounting and positioning

- Alternatively, on several sides for customized mounting

#### ⑦ Sensing slot


- mounting and positioning of magnetic field sensors

#### ⑧ Robust, lightweight housing

- Hard-coated aluminum alloy



## ► SERIES CHARACTERISTICS

Installation size		Variants					
GPP50XX		N-AL-A	NC-AL-A	NO-AL-A	L-AL-A	LC-AL-A	LO-AL-A
 N	Long stroke	•					
 NC	Long stroke / Spring closing		•				
 NO	Long stroke / Spring opening			•			
 L	Enlarged stroke				•		
 LC	Enlarged stroke / Spring Closing					•	
 LO	Enlarged stroke / Spring Opening						•
 Aluminum Linear Guide		•	•	•	•	•	•
 15 million maintenance-free cycles (max.)		•	•	•	•	•	•
 Magnetic field sensor		•	•	•	•	•	•
 Purged air		•	•	•	•	•	•
 Cleanroom-certified		•	•	•	•	•	•
 IP 40		•	•	•	•	•	•

## ► TECHNICAL DATA

Installation size	Stroke per jaw [mm]	Gripping force [N]	Weight [kg]	IP class
GPP5003AL	2,5 - 4	85 - 205	0,078 - 0,093	IP40
GPP5004AL	4 - 6	130 - 295	0,15 - 0,19	IP40
GPP5006AL	6 - 8	230 - 485	0,28 - 0,34	IP40
GPP5008AL	8 - 10	390 - 750	0,51 - 0,61	IP40
GPP5010AL	10 - 13	650 - 1320	0,82 - 1	IP40
GPP5013AL	13 - 16	1115 - 1860	1,4 - 1,8	IP40
GPP5016AL	16 - 20	1650 - 2990	2,7 - 3,6	IP40
GPP5025AL	25	3280 - 4710	5,7 - 7,5	IP40

# 2-JAW PARALLEL GRIPPERS

## INSTALLATION SIZE GPP5004AL

### PRODUCT SPECIFICATIONS

-AL-A

Steel / aluminum guide

Gripping force diagram

Shows the arithmetic total of the individual forces that occur on the gripper fingers, depending on the gripper finger length

Length [mm]	N (red square)	NC / NO (blue triangle)	L (white circle)	LC / LO (orange diamond)	N with teeth (green square)	L with teeth (black diamond)
0	200	280	150	180	100	50
10	190	260	140	170	90	45
20	180	240	130	160	80	40
30	170	220	120	150	70	35
40	160	200	110	140	60	30
50	150	180	100	130	50	25
60	140	160	90	120	40	20
70	130	140	80	110	30	15

Forces and moments

Displays static forces and moments that can also have an effect, besides the gripping force.

Mr [Nm]	10
Mx [Nm]	25
My [Nm]	20
Fa [N]	700

### VARIANTS

-AL-A

Steel / aluminum guide



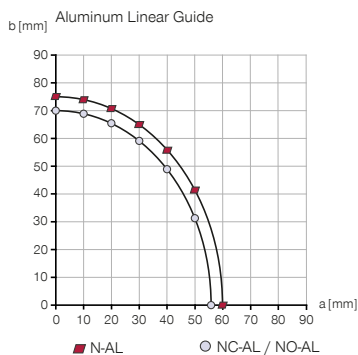
## ► TECHNICAL DATA

Order no.	► Technical data		
	GPP5004N-AL-A	GPP5004NC-AL-A	GPP5004NO-AL-A
Stroke per jaw [mm]	4	4	4
Gripping force in closing [N]	200	280	
Gripping force in opening [N]	215		295
Gripping force secured by spring min. [N]		80	80
Closing time [s]	0.015	0.015	0.025
Opening time [s]	0.015	0.025	0.015
Dead weight of mounted gripper finger max. [kg]	0.18	0.18	0.18
Length of the gripper fingers max. [mm]	75	70	70
Repetition accuracy +/- [mm]	0.01	0.01	0.01
Operating pressure [bar]	3 ... 8	4 ... 7	4 ... 7
Nominal operating pressure [bar]	6	6	6
Operating temperature [°C]	-10 ... +90	-10 ... +90	-10 ... +90
Air volume per cycle [cm³]	5.0	12	12
Clean room applications according to DIN EN ISO 14644-1	4	4	4
Certifications	LABS / REACH / RoHS	LABS / REACH / RoHS	LABS / REACH / RoHS
Protection to IEC 60529	IP40	IP40	IP40
Weight [kg]	0.15	0.19	0.19

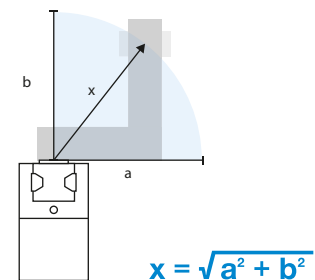
  

Order no.	► Technical data		
	GPP5004L-AL-A	GPP5004LC-AL-A	GPP5004LO-AL-A
Stroke per jaw [mm]	6	6	6
Gripping force in closing [N]	130	180	
Gripping force in opening [N]	140		190
Gripping force secured by spring min. [N]		50	50
Closing time [s]	0.015	0.015	0.025
Opening time [s]	0.015	0.025	0.015
Dead weight of mounted gripper finger max. [kg]	0.18	0.18	0.18
Length of the gripper fingers max. [mm]	75	70	70
Repetition accuracy +/- [mm]	0.01	0.01	0.01
Operating pressure [bar]	3 ... 8	4 ... 7	4 ... 7
Nominal operating pressure [bar]	6	6	6
Operating temperature [°C]	-10 ... +90	-10 ... +90	-10 ... +90
Air volume per cycle [cm³]	5.0	12	12
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Weight [kg]	0.15	0.19	0.19

### ► Maximum gripper finger length



### ► Resulting gripper finger length for determining the gripping force

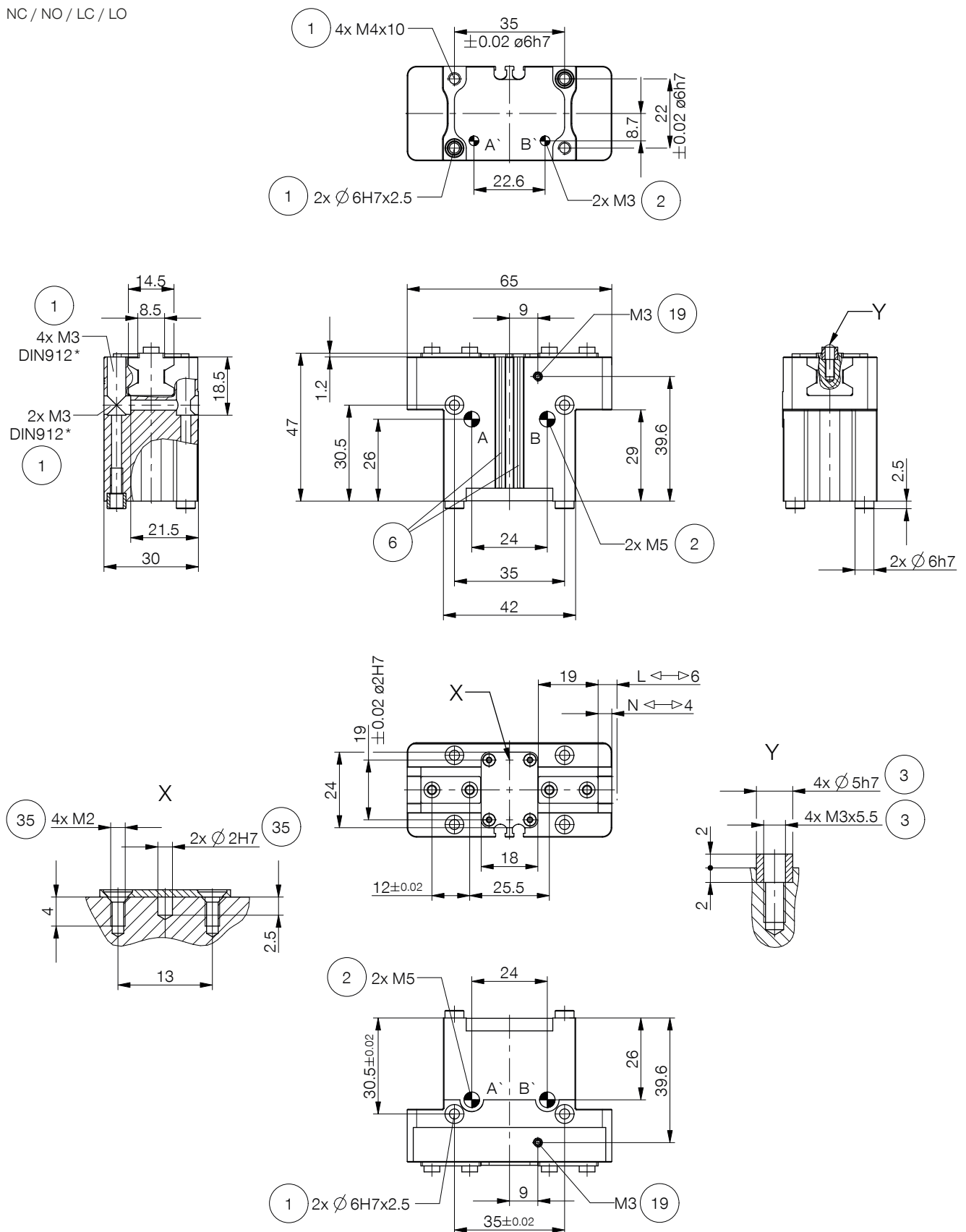


# 2-JAW PARALLEL GRIPPERS

## INSTALLATION SIZE GPP5004AL

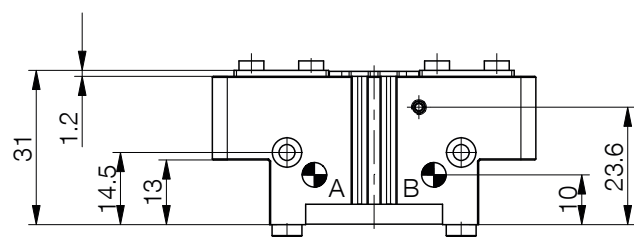
### ► TECHNICAL DRAWINGS

NC / NO / LC / LO

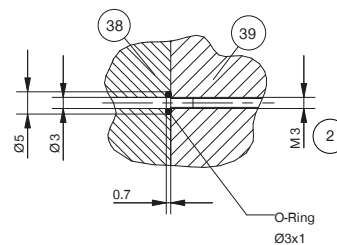


## ► TECHNICAL DRAWINGS

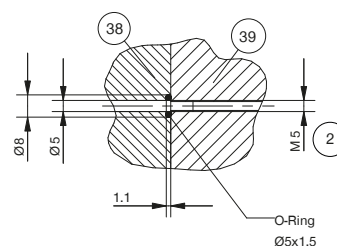
N / L



Hoseless air feed-through M3



Hoseless air feed-through M5



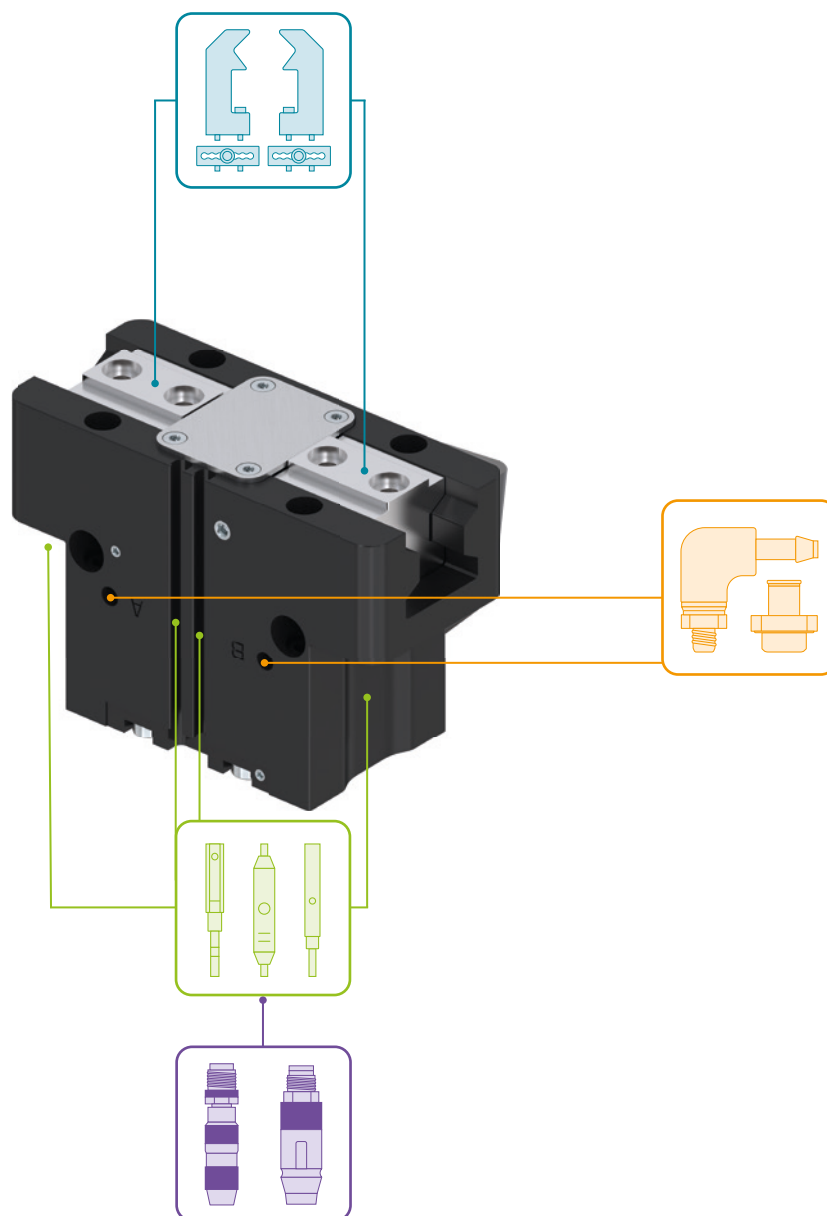
- ① Gripper attachment
- ② Energy supply
- ③ Fixing for gripper finger
- ⑥ Integrated slot for magnetic field sensor
- ⑱ Air purge connection option (max. 0,5 bar)
- ⑳ Attachment option for customer-specific fittings

- ⑳ Adapter
- ㉑ Gripper
- Ⓐ Air connection (close)
- Ⓑ Air connection (open)
- Ⓐ Air connection, alternative (close)
- Ⓑ Air connection, alternative (open)

# 2-JAW PARALLEL GRIPPERS

## INSTALLATION SIZE GPP5004AL

### ► ACCESSORIES



### ► INCLUDED IN DELIVERY



4 [piece]  
Centering Disc

015761



2 [piece]  
Centering Disc

024230

## ► RECOMMENDED ACCESSORIES



### GRIPPING COMPONENTS



**UB5004AL**  
Universal jaw aluminium



**UB5004ST**  
Universal jaw steel



**EB5004AL**  
Aluminum adjustment jaw



**EB5004ST**  
Steel adjustment jaw



**WB5004L**  
Changeable jaw, loose-part-set



**WB5004F**  
Changeable jaw, fix-part



### ENERGY SUPPLY



**GVM5**  
Straight Fittings - Quick Connect Style



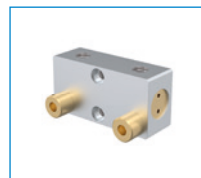
**WVM5**  
Angled Fittings - Quick Connect Style



**DEV04**  
Quick Exhaust Valve



**DSV1-8**  
Pressure safety valve



**DSV1-8E**  
Pressure safety valve with quick exhaust



### SENSORS



**MFS01-S-KHC-P1-PNP**  
Magnetic field sensor angled, cable 0.3 m - M8 connector



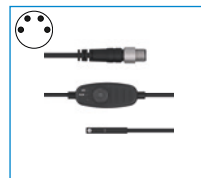
**MFS02-S-KHC-P1-PNP**  
Magnetic field sensor straight, cable 0.3 m - M8 connector



**MFS01-S-KHC-P2-PNP**  
2-point sensor angled, cable 0.3 m - M8 connector



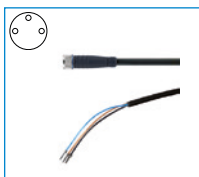
**MFS02-S-KHC-P2-PNP**  
2-point sensor straight, cable 0.3 m - M8 connector



**MFS02-S-KHC-IL**  
Straight position sensor, cable 0.3 m - M8 plug



### CONNECTIONS / OTHER



**KAG500**  
Plug-in connector Straight Cable 5m - Socket M8 (female)



**S8-G-3**  
Plug-in connector customizable Straight - Connector M8

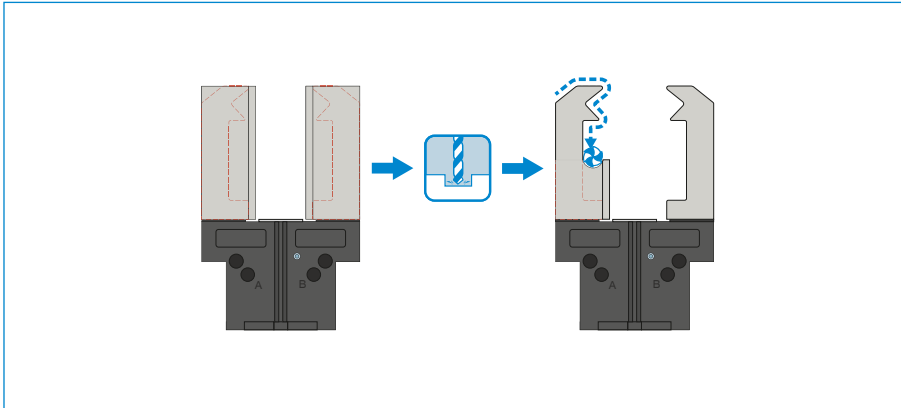


# 2-JAW PARALLEL GRIPPERS

## SERIES GPP5000AL FUNCTIONAL DESCRIPTION



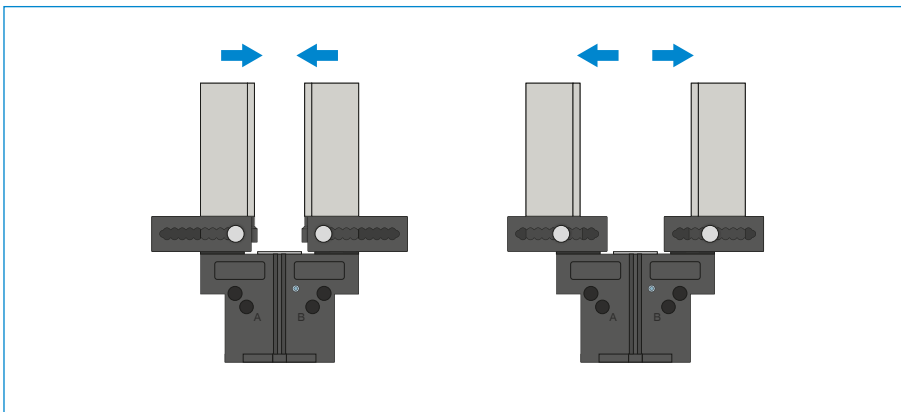
### GRIPPING COMPONENTS



#### Universal jaws – UB5000

Can be used immediately or for individual reprocessing

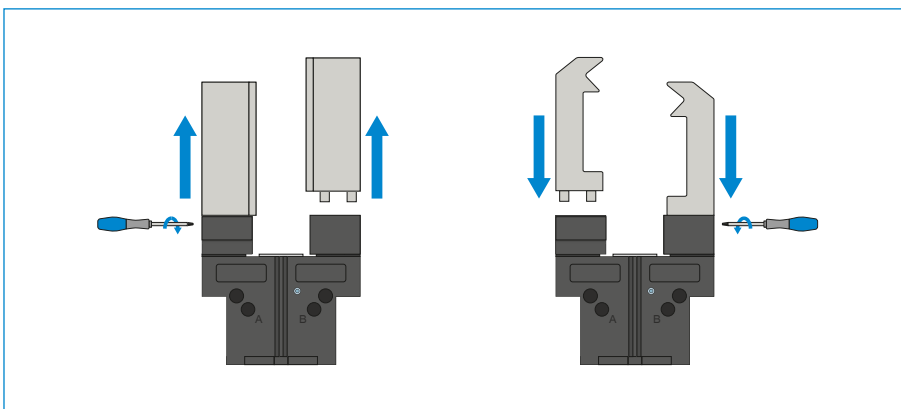
The gripper blanks are available in aluminum (AL) and steel (ST) versions and are installed directly on the gripper using the screws in the scope of delivery. The fits for the centering sleeves are already in place for this purpose. One universal jaw is required for each gripper jaw.



#### Adjustment jaws – EB5000

For tool-free adaptation of the gripper range

By manually activating the locking mechanism, which is pre-tensioned by a spring, the adjustment jaw can be moved within a grid of detent notches that has a number scale. Depending on the forces and torques that apply, the adjustment jaws are available in aluminum (AL) and steel (ST) versions. One adjustment jaw is required for each gripper jaw.



#### Interchangeable jaws – WB5000

Enable fast change of individual gripper fingers

For each gripper jaw, a fixed part and at least one loose part set is needed, depending on the number of gripper fingers to be changed. Manual locking via the Torx wrench included in the scope of delivery of the fixed part can take place from two sides.

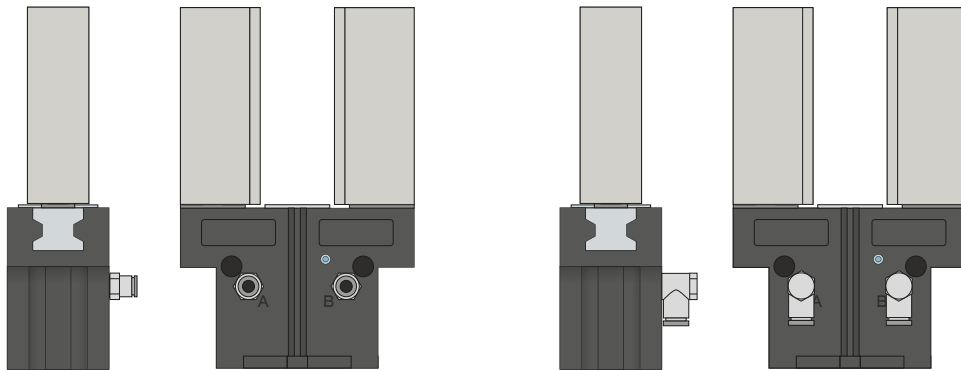


### THE GRIPPING COMPONENTS CAN BE COMBINED!

The gripper components listed above can be combined with each other and are compatible with the various series of the 5000 gripper family.

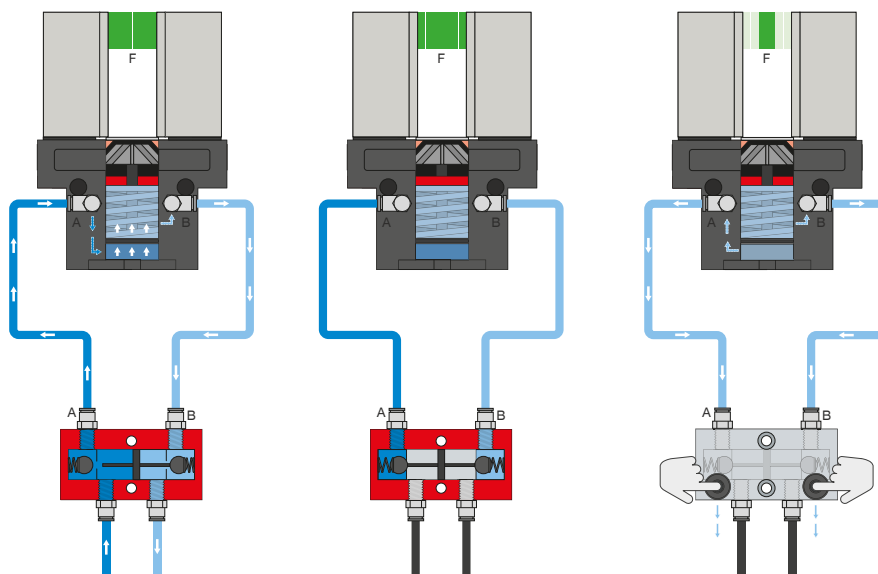


## ENERGY SUPPLY



### Pneumatic threaded connections

Available in straight and angled design. Can be chosen freely depending on the space conditions or installation situation.



### Pressure safety valve – DSV

Ensures safe retention of force and position if the system pressure drops

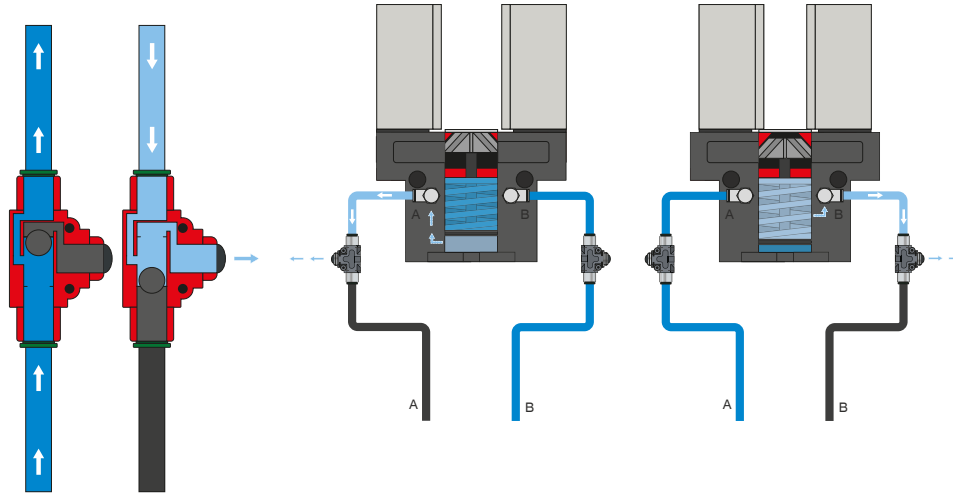
The integrated double check valve, which can be unlocked, retains the system pressure of the gripper in case of EMERGENCY STOP. To ensure the function, the valve must be installed as close to the gripper's air connection as possible. In variant E, two pushbuttons are installed that allow for controlled bleeding of the gripper.

# 2-JAW PARALLEL GRIPPERS

## SERIES GPP5000AL FUNCTIONAL DESCRIPTION



### ENERGY SUPPLY



### Quick exhaust valve – DEV

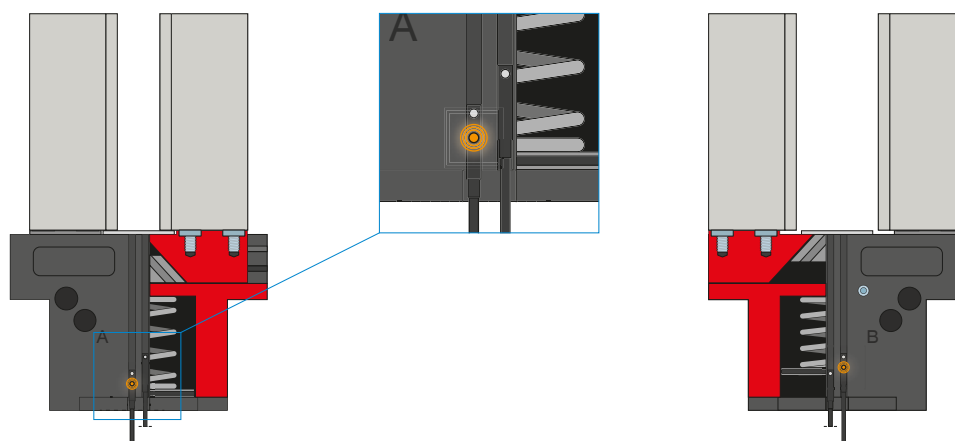
For rapid bleeding of the compressed air and preventing back pressure

The inline valves make a faster cycle time possible and prevent the formation of condensate in grippers with a small cylinder volume. To ensure the function, the valve must be installed as close to the gripper's air connection as possible.

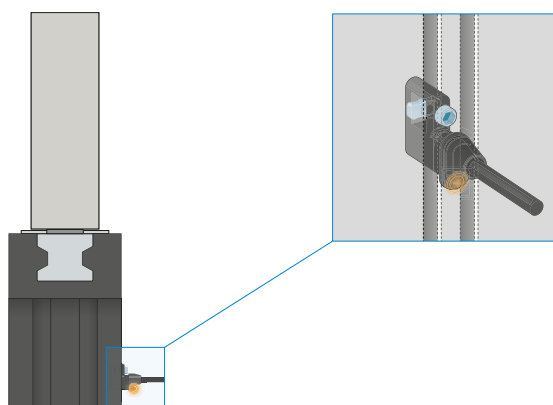


## SENSORS

MFS02



MFS01



### 1-point magnetic field sensors – MFS

#### For non-contact sensing of the piston position

These sensors are installed in the C-groove of the gripper and detect the magnet attached to the piston of the gripper. To ensure use in a wide variety of space conditions, the sensors are available in two variants. While the horizontal MFS02, with straight cable outlet, disappears into the C-groove of the gripper almost completely, the vertical MFS01 is taller, but has a cable outlet that is offset at an angle of 90°. The variants are available in versions with 5 m cables with exposed leads and 0,3 m cable with connector.

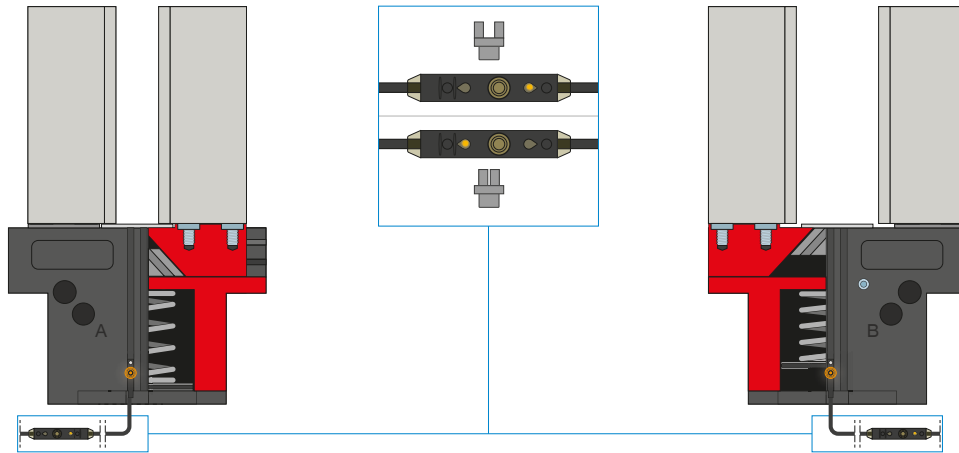
# 2-JAW PARALLEL GRIPPERS

## SERIES GPP5000AL FUNCTIONAL DESCRIPTION



### SENSORS

MFS02



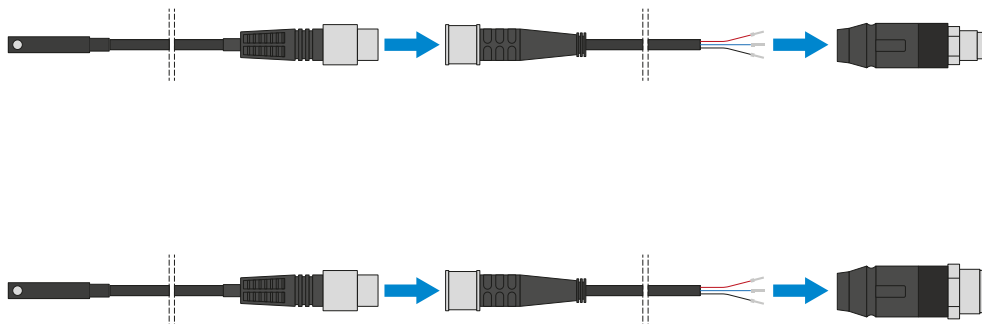
#### 2-point magnetic field sensors – MFS

With two freely programmable switching points

Using the programming unit integrated in the cable, two switch points can be freely defined for this sensor. To do so, the sensor is clamped in the C-groove, the gripper approaches position one and the position is taught in using the teach button. Afterwards, the second position is approached with the gripper and programmed. To ensure use in a wide variety of space conditions, the sensors are available in two variants. While the horizontal MFS02, with straight cable outlet, disappears into the C-groove of the gripper almost completely, the vertical MFS01 is taller, but has a cable outlet that is offset at an angle of 90°. The sensors are available in versions with 5 m cables with exposed leads and 0,3 m cable with connector.



### CONNECTIONS / OTHER



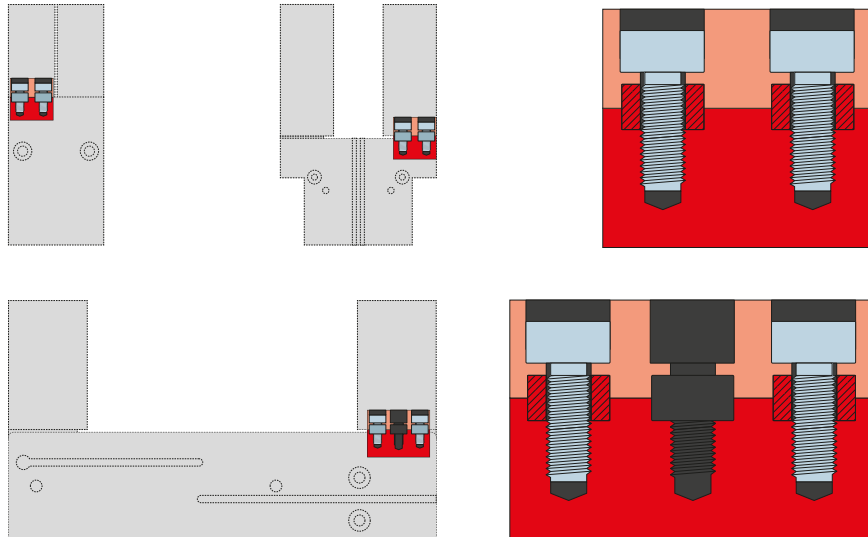
#### Plug-in connectors

For extending and fabricating the connection lines for the sensors

Cables with a length of 5 m with exposed leads are available. Depending on the specific needs, the cables can be shortened or fabricated with connectors in sizes M8 and M12.



## CONNECTIONS / OTHER



### Centering sleeves

#### For defined position measurement of the gripper fingers

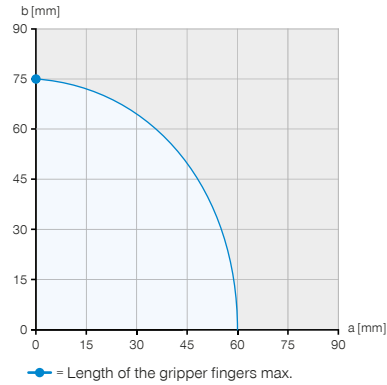
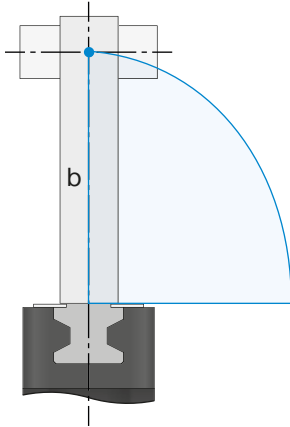
The centering sleeves are inserted into the fits of the gripper jaws to define the position of the gripper fingers. The centering sleeves are comparable to a pin connection.

# 2-JAW PARALLEL GRIPPERS

## SERIES GPP5000AL GRIPPER FINGER LENGTH



### MAXIMUM GRIPPER FINGER LENGTH

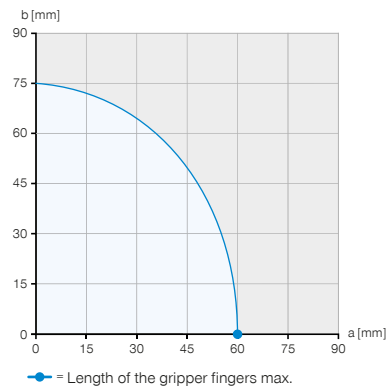
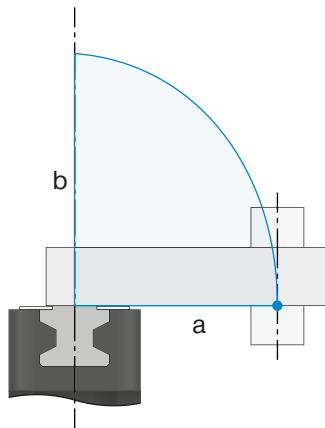


#### Example 1

Vertical force application point

$a = 0 \text{ mm}$

$b = 75 \text{ mm}$

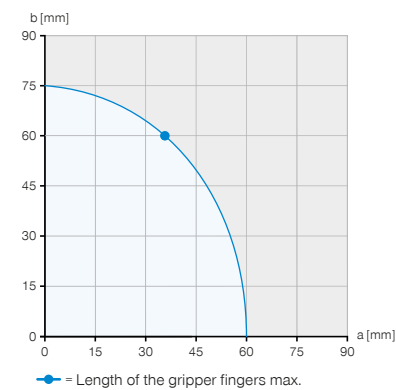
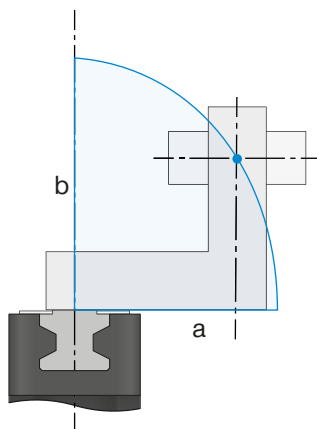


#### Example 2

Horizontal force application point

$a = 60 \text{ mm}$

$b = 0 \text{ mm}$



#### Example 3

Maximum permissible projection

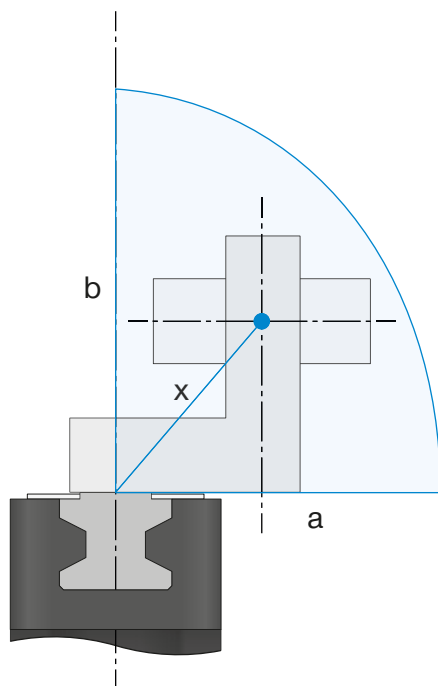
$a = 37 \text{ mm}$

$b = 60 \text{ mm}$

The examples show the maximum horizontal (a) and vertical (b) gripper finger length using the example of a GPP5004N-AL-A, which is represented by the blue area.

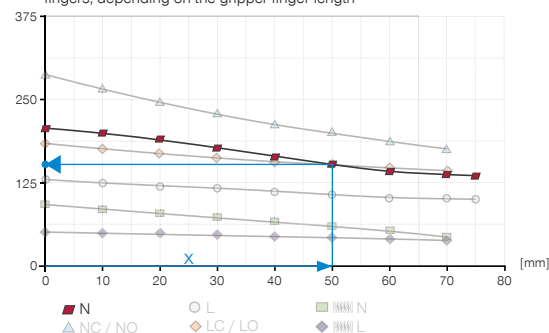


## GRIPPING FORCE AS A FUNCTION OF GRIPPER FINGER LENGTH



### ► Gripping force diagram

Shows the arithmetic total of the individual forces that occur on the gripper fingers, depending on the gripper finger length



### Example 4

Resulting gripper finger length for determining the gripping force

a = 30 mm

b = 40 mm

$$x = \sqrt{30^2 + 40^2} = 50 \Rightarrow 145 \text{ N}$$



## GUIDE CHARACTERISTICS

### Steel / aluminum guide and steel / steel guide in comparison

In general, the maximum possible length of gripper fingers of a steel / aluminum guide is lower in comparison to the steel / steel guide, due to the lower yield point of aluminum. While the maximum gripper finger length in the horizontal (a) and vertical (b) direction can be fully utilized for the steel / steel guide, the maximum gripper finger length that is specified in the technical data for the steel / aluminum guide is reduced by 20% at a horizontal (a) projection. The lower efficiency of a steel / aluminum guide also leads to a higher decrease in gripping force at an increased gripping finger length and to a reduction in service life as a result of a lower resistance to wear.

### Steel / aluminum guide

Steel / aluminum guides are very common worldwide. They are available in many different forms and are installed in virtually all commercially available grippers from an extremely wide variety of manufacturers. The steel / aluminum grippers from Zimmer Group are available as AL variants of the tried-and-tested 5000 Series. Their designs are geared toward the important aspects and they are very cost-effective.

### Steel / steel guide

Steel / steel guides are the best and first choice wherever durability and robustness are essential. The Steel Linear Guide from Zimmer Group is also clearly distinguished from a steel / aluminum guide thanks to its exclusive design featuring higher material characteristics.

### Steel Linear Guide – Added value in detail

- + Steel in steel guide
- + IP64 and up to IP67 (with sealing air) in the protector version
- + Corrosion protected
- + Up to 30 million maintenance-free cycles (max.)