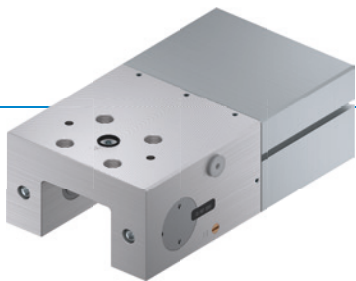


# CLAMPING ELEMENTS | PNEUMATIC

## LKPS2505AS2-LP-A + PLK25-4

### ▶ PRODUCT ADVANTAGES



#### ▶ broad range of products

For all common profile rail guides

#### ▶ Safety element, energize to open (NC)

Safe braking in case of energy failure, through spring-loaded energy storage

#### ▶ high durability

Up to 5 million static clamping cycles

#### ▶ Small and narrow design

By using U-form piston

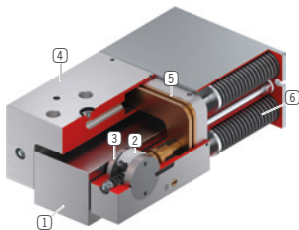
#### ▶ Maximum flexibility

Additional air connection from above

#### ▶ Simple status sensing

Querying the piston position with magnetic field sensor

### ▶ TECHNICAL DETAILS



#### ① Profile rail guide

- Available for all common profile rail guides

#### ② Wedge-type gear

- Power transmission between piston and clamping jaw

#### ③ Clamping jaw

- Pressed at the free surfaces of the profile rail guide

#### ④ Narrow housing

#### ⑤ Pneumatic piston

- The piston moves the wedge-type gear longitudinally

#### ⑥ Spring-loaded energy storage

- For non-pressurized closing of the clamping unit

### ▶ INFORMATION ON THE PRODUCTS

#### APPLICATION SCENARIOS

- ▶ **Clamping in case of pressure drop**
- ▶ **Clamping without energy requirement**

#### FURTHER INFORMATION

#### ▶ Spacer plate

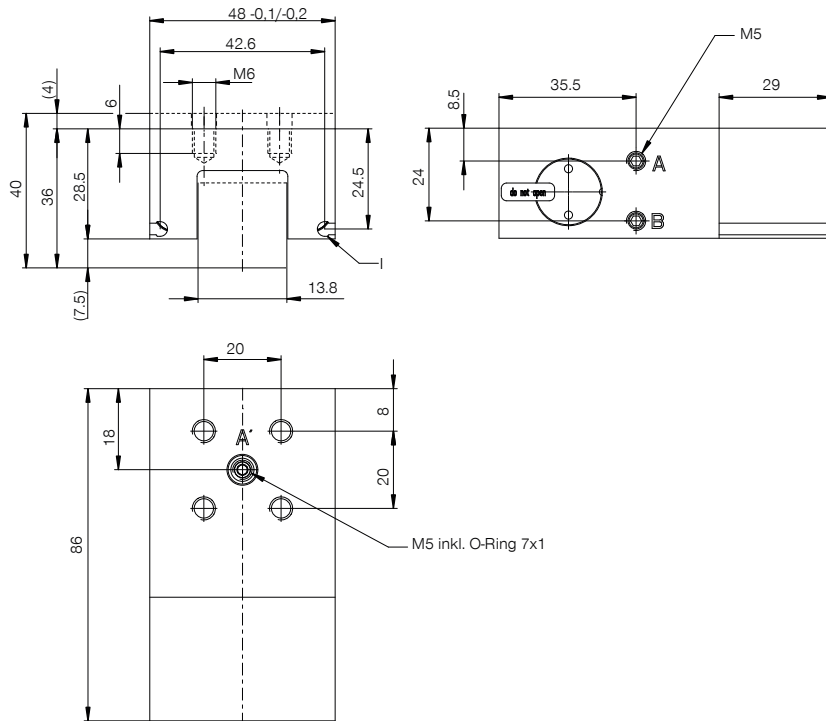
In addition, a spacer plate might have to be ordered as height compensation, depending on the height of the rail carriage (dimension D).

#### ▶ Special variants on request, e.g.

With low opening pressure (3.0 bar)

Track manufacturer	Rail type	Rail size	Carriage type
Bosch Rexroth	R16.. / KSA (ball)	25	R1621 (SNH)

## TECHNICAL DRAWINGS



- (A) Connection opening (both sides possible, only one connection necessary)
- (B) Vent filter (one-sided)
- (A') Connection alternative opening
- (I) Magnetic field sensor (both sides)



## TECHNICAL DATA

Order No.	LKPS2505AS2-LP-A + PLK25-4
Operation	pneumatic
Holding force	550 [N]
Theoretical holding force ( $\mu=0,1$ )	688 [N]
PLUS connection possible	No
Operating pressure	4 ... 6.5 [bar]
B10d value	5,000,000
Positioning accuracy +/-	0,02 [mm]
Opening time	0.045 [s]
Closing time	0.015 [s]
Operating temperature	-10 ... +70 [°C]
Weight	0.41 [kg]
Function	Clamping
Condition	NC (Normally Closed) closed without pressure
Installation direction	from the front
Masking tape can be used	with masking tape
Air volume per cycle	5 [cm <sup>3</sup> ]
Sensor linkage	Abfragenut (beidseitig)
Connection type	Anspiegelung oben

Schematic drawing. General tolerances according to DIN ISO 2768 T1-4/T2-H. Edges according to ISO 13715. Element has no guiding properties. Guidance must be external. The holding force is the maximum force that can be applied in the axial direction. Each clamping and braking element is tested in a 100% inspection before delivery for the specified holding forces on a hardened steel rail with a lightly oiled lubricating layer (ISO-VG 68). The use of other lubricants or rail coatings can influence the coefficient of friction. The operating instructions must be observed before commissioning. We reserve the right to make technical changes in the course of further development. The latest and further data can be found online and in the operating instructions at [www.zimmer-group.com](http://www.zimmer-group.com).